



Company Information

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About Us

The Knight Group is a family owned business that has built a reputation for providing the highest quality products and solutions to global manufacturers since 1940. We are now one of the largest Precision Strip Stockholding and Processing facilities in Europe.

Comprised of Knight Strip Metals Ltd (KSM), with production facilities in the UK and Precision Metals EU (PM) in Belgium, the Knight Group is a multi-metal stockist and processor, providing coil, strip and wire across 6 continents.

Our reputation for quality, innovation and reliability, has led to us being the favoured supplier across a wide range of sectors and our continued growth. Whilst we have an impressive existing operation, our commitment to investing in further processing capabilities, expanding our product ranges and developing the expertise of our team, ensures the continued expansion of the Knight Group.

We offer a comprehensive range of precision strip and wire, stocking one of the biggest ranges in Europe, including: Stainless Steel, Nickel Alloys, Titanium Alloys, Aluminium Alloys, Copper Alloys, Mild Steel and Clad and Plated Metals. We have established exclusive agreements with a number of mills to offer specialist and bespoke materials.

Our Key Benefits

Our People

At the heart of any business is people. At the Knight Group we have developed a dedicated team of people with a valued wealth of knowledge and experience within the metals industry. No matter what your metal needs are, our team will provide you with individual customer support and the best customer experience in the industry.

Products

We offer a comprehensive range of precision strip and wire, stocking one of the biggest ranges in Europe. We maintain a stock 2500 individual items of the most popular materials, adapting to suit our customers production needs. With established exclusive agreements with a number of mills to offer specialist and bespoke material, we can source most materials including those outside of our standard range.

Quality

Being able to supply high quality materials, reliably and ethically sourced is key to our business and one of the reasons we are a favoured supplier of manufacturers across the globe. Our materials are fully traceable and Certificates of Conformity can be supplied on request or downloaded from our website.

Extensive Processing Capabilities

We provide bespoke processing services to help reduce our customers costs and manufacturing times. We can supply you with material cut and finished to your specifications and production ready delivered.

Competitive Pricing

We know two of the key factors in purchasing decisions are quality and cost. We have established partnerships with key mills across the globe, and as one of the largest suppliers in Europe, we can negotiate the best price for material, meaning you don't have to compromise quality for cost.

AVAILABLE AS
FOIL, COIL, SHEET AND WIRE
STAINLESS STEEL ALLOYS
TITANIUM ALLOYS
NICKEL ALLOYS
ALUMINIUM ALLOYS
CLAD ALUMINIUM
COPPER ALLOYS
MILD STEEL
CLAD AND PLATED METALS

Global Sourcing and Distribution

Thanks to our global exports network of freight providers, you can choose from air, land or sea freight so you can have your material where you want, when you want. We deliver to over 61 countries around the globe and each year that number grows. We have preferred carriers who can offer short lead times on most products and custom packing solutions to ensure your materials arrive safely and on time, wherever in the world you need them.



"Expertise and Experience Combined"

Our ongoing successful partnerships can be attributed to the specialist knowledge and expertise and the ability to understand customers' materials problems and apply our resources to find the appropriate solution. We continually invest in our sales and purchasing teams, building upon their experience with ongoing training and product knowledge support.

Our focus on developing partnerships with both our customer and supplier base have led to reducing costs and maximising efficiency in both directions, without compromising on quality or lead times. Through working closely together, and using innovation, experience and expertise, allows us to tailor make solutions for your individual needs.

With a diverse global customer base, the Knight Group supply materials to manufacturers across multiple sectors including: Aerospace, Automotive, Construction, Cryogenic, Defence, Energy, Oil and Gas, Telecommunications, Photo and Laser Etching, Medical and Pharmaceutical, Chemical and Precision Engineering.

Our Key Sectors



Automotive



Chemical and Photo Etch



Renewable Energy





Petrochemical, Oil and Gas



Marine



Precision Stamping & Springs



Medical

Our History

ESTABLISHED

E.A. Knight & Sons, started as family metals business in North London, supplying manufactures across the UK.

1940

EXPANSION Adapting to the

1958

of an expanding customer base, the business is relocated to a larger, combined office, warehouse and processing facility in Potters Bar, Hertfordshire

RELOCATION

With new processing technologies and materials available, we expand our range of precision strip metal stock, and move to a purpose built combined warehouse processing and offices facility in

EXPANSION

1975

Precision Metals EU further support and

REDEVELOPMENT

The Potters Bar site is redeveloped to accommodate additional machinery and stock.

ACQUISITION

1999

Knight Group acquired slitting machine manufacturer and metals processing company. Charles Harbage. The increase in capability makes the Knight Group one of the largest independent precision strip processors in Europe

EXPANSION

Our Processing and warehouse facility is relocated to Saltley, accommodating additional stock lines and machinery and our growing team.

2000

Today

EXPANSION

Today we supply over 61 countries. As one of the largest independent Precision Strip and Wire Stock holding and Processing suppliers in Europe, we continue to invest in the skills and expertise of our team, extending out stock range and our facilities.

Potters Bar. growing metal needs

was opened to provide stock holding facilities to

1985

our growing European customer base.



Approvals



Customers purchasing decisions are not driven solely by price, but factor in quality, reliability and increasingly, ethical and environmental concerns. With growing pressures for transparency of practices, the Knight Group are proud to hold multiple approvals and accreditations, granted by national and international authorities, sector manufacturers and agencies. We continue to expand our range of approvals and accreditations in line with the needs of customers.

Our memberships of a number of key institutions, including the British Stainless Steel Association (BSSA), offer further assurance of our commitment to promoting manufacturing, whilst working to the highest standards of quality and integrity. All of our approvals are available to view and download from our website www.knight-group.co.uk

We hold a number of Approvals Including:

British Standard Approvals

- BS EN ISO 9001, 9120 No. FM 02114
- BS EN ISO 9001 No. FM 611455

Customer Approvals

- · Rolls-Royce: Approval No. 01679
- Rolls-Royce Deutchland No. 118990 / 02
- Airbus UK: Approval No.20099 and 228990
- BAE Systems Regional Aircraft: Approval No. RALOA/00254/2
- BAE Systems: Approval No. BAE/AG/20384/MAA Airbus UK: Approval No.20099 and 228990
- Westland Helicopters: Approval No. SQA / V00246
- · Safran DK6000
- Hawker Beachcraft Approval HBIFSAS/PART2/0595
- UTC Aerospace Systems/ HS Marston Aerospace Limited Approval Certificate AS 132
- · Spirit Aero Approval Certificate No: SPIRIT1298
- Meggitt Certificate: MQAG/2012/MCSD/MCSC/D/115

Specialist Accreditations

- EcoVadis Silver Award
- Forestry Commission: Wood Packaging Certificate Number FC1051

For the most up to date list of our approvals and accreditations, please see our website for details.

Quality





Our key objective is to provide our customers complete assurance and satisfaction in the quality of our products and services. We are the favoured supplier of manufacturers across the globe, owing to the reliable quality of the products and services our customers receive and their continued confidence that our competitive cost does not compromise quality.

Our companies work to a Quality Management System, as defined in ISO 9001/9120, and approved by the BSI. We work in partnership with the BSI, who carry out regular audits to ensure compliance with these standards and that we are operating with efficiency and accountability at all times.

Working within the framework of ISO 9001 and ISO 9120, our quality system meets or exceeds the criteria. We review our processes regularly to ensure an efficient and robust process is in place at all times, with necessary support and resources available. All of the Knight Group employees receive regular training to maintain familiarity and adherence to our Quality Management System. The commitment from our employees ensures the supply and processing of all material, meets the standards set. As a result, we are consistently able to comply with customers' demands, delivering quality products and processing.

To facilitate fast turnaround times, we offer in-house tensile, hardness and chemical analysis testing. We can also supply fully traceable records for our materials by request and Certificates of Conformity are issued as standard when materials are supplied. For further assurance of our integrity and longevity, we are long standing members of a number of institutions including the British Stainless Steel Association (BSSA), Institute of Spring Technology (IST), Midlands Aerospace Association (MAA) and the Photo Chemical Machining Institute (PCMI).

The Knight Group at all times complies with statutory and regulatory requirements. Additionally, we conduct our business in strict compliance with all applicable domestic and international legal standards. We strive to ensure business ethics are practiced with particular emphasis on free competition and rejection of any form of corruption.





Clad Products

Clad Metals are created when two or more metals are joined together through a laminating process. Clad products are ideal when a product requires material characteristics and properties that cannot be found in a single metal. By combining metals, the superior properties for layer, such as strength, corrosion resistance, thermal and electric conductivity, weight, surface finish, availability, cost, even material availability, clad material can create the exact blend of properties needed. Aluminium is commonly used as a base or inlay layer material, however there is an extensive array of combinations possible using other metals, including Stainless Steel, Copper and Nickel Alloys.

As a result, Clad Metals offer designers, engineers and manufactures the freedom to create new solutions with targeted properties for even the most unique design challenges. This makes Clad Metals an ideal material of choice for a number of sectors including Petrochemical, Oil and Gas, Construction, Aerospace, Telecommunications, Domestic Appliances, Electronics, Medical and Defence.



CLAD ALUMINIUM RANGE									
Base Material	Cladding Material	Cladding Thickness	Thickness (mm)	Width (mm)	Temper				
0000	4004, 4045, 4343, 7072 (on one or both sides)	2.5% ± 1% 3% ± 19% 4% ± 19% 5% ± 1.5% 7.5% ± 1.5% 10% ± 2% 12% ± 2% 13% ± 2% 14% ± 2.5% 14% ± 3.5% 15% ± 2.5% 15% ± 3.5%	0.30 - 3.00	900 - 1350	F, O, H111, H14, H16, H18, H22, H24, H26, H28				
3003			3.10 - 6.00	900 - 1350	F, O, H111, H12, H22, H24				
Other specifications available upon request.									



CLAD METALS: PUSHING THE FRONTIERS OF MANUFACTURING & DESIGN THROUGH INNOVATIVE MATERIAL SOLUTIONS

CLAD METAL RANGE									
Base Material (Substrate)	Inlay Material	Substrate Thickness	Substrate Width	Inlay Depth					
Aluminium Alloys Copper Alloys Bronze Nickel Alloys Stainless Steel Alloys	Aluminium Alloys Copper Alloys Stainless Steel Alloys Nickel Alloys	0.05 mm - 2.54 mm (0.002" - 0.100")	Bis zu 7.00"	2-40% of the total thickness from 2.54 mm (0.100")					

Other material combinations are available upon request, including Titanium and Magnesium. Please contact our Sales Team with your requirements.

Popular Configurations

STAINLESS STEEL CLAD ALUMINIUM

STAINLESS STEEL

ALUMINIUM STAINLESS STEEL STAINLESS STEEL
ALUMINIUM

Typical Materials include: Aluminium Alloy: 1100, Alloy 502 Stainless Steel: 301, 304, 430

ALMOST ANY COMBINATION IS POSSIBLE

COPPER CLAD STAINLESS STEEL

COPPER

STAINLESS STEEL

COPPER

COPPER
STAINLESS STEEL

STAINLESS STEEL
COPPER

STAINLESS STEEL

Typical Materials include: Copper: C1100 (C101), C10200, C12200 (C106) Stainless Steel: 301, 304, 430 Contact our knowledgeable sales team with your clad metal requirements and let us find the best solution for you

COPPER CLAD ALUMINIUM

COPPER

ALUMINIUM

COPPER

ALUMINIUM

ALUMINIUM COPPER

ALUMINIUM

COPPER

ALUMINIUM

NICKEL ALLOY

Typical Materials include: Copper: C1100 (C101), C10200 Aluminium Alloy: 1100, Alloy 502

NICKEL CLAD

COPPER

STAINLESS STEEL

NICKEL ALLOY

NICKEL ALLOY
STAINLESS STEEL

NICKEL ALLOY

NICKEL ALLOY

STAINLESS STEEL

OY ALUMINIUM

ALUMINIUM

UMINIUM ALUMINIUM

NICKEL ALLOY

NICKEL ALLOY

STAINLESS STEEL

COPPER

STAINLESS STEEL

NICKEL ALLOY

Typical Materials include: Nickel Alloy: 201 Copper: C1100 (C101), C10200 Aluminium Alloy: 1100, Alloy 502 Stainless Steel: 301, 304, 430





Processing

YOUR MATERIAL YOUR WAY

The Knight Group are industry leaders in the supply and processing of strip, coil and wire, consistently exceeding expectations of quality, service and performance. With a number of accreditations, including BS EN ISO 9001 and BS EN AS 9120, we are the supplier of choice for global manufacturers where quality, reliability and lean manufacturing at the heart of their priorities. Most manufacturers are facing increasing demands for goods to be delivered with tighter time frames and even tighter margins. By selecting the processing to meet your specific needs, your material can be prepared and delivered to the exact size, length and finish you need, saving valuable production time and costs. Our processing is offered at a comprehensive price and with a flexibility to select only the services you need and want, giving you maximum versatility and minimum cost.

We have invested heavily in our bespoke machinery and training our established team of operators, so that we can offer a truly comprehensive range of processing to complement our extensive range of stocked material



Reduced Machine Downtime

Longer Production Runs

Reduced Storage and Scrap

Safer Material Handling

Reduced Production Time and Costs

TRAVERSE WINDING LINES

5 EDGE FINISHING LINES

8 CUT TO LENGTH LINES

27 RECOILING LINES

26 SLITTING LINES



Low Width Thickness Ratio 3:1 unique to the industry (normal minimum is 8:1)

Ability to offer Ultrafine Width Tolerances down to +/- 0.025mm (0.001")

Thicknesses 0.013mm to 6.5mm (0.0005" to 0.26")

Widths 0.64mm to 1100mm (0.025" to 43")

Packaging



BESPOKE PACKAGING

If you need bespoke material sizes and processing, then you probably want bespoke packaging as well. Thanks to our in house packaging design team, we can offer bespoke packaging solutions to protect your materials in transit. Whatever processing and finishing options you have chosen, your products will packaged to arrive safely and ready to use

You can choose to have strip material as pancake coils, traverse wound coil, flat blanks and sheets. Wire can be supplied as cut lengths, coils, formers or spools to suit your needs.









CHOOSE FROM OUR TRUSTED PARTNERS OR YOUR PREFERRED CARRIER

We firmly believe that all of our customers should be able to have your material, your way. Thanks to our global network of freight providers, you can choose from air, land or sea freight so you can have your material where you want, when you want.

There is also the option to arrange your own collection from our site in Birmingham, which can be organised through our sales team.



Standard Stock

WE ARE DRIVEN TO CONTINUE BUILDING A BETTER BUSINESS, BY WORKING CLOSELY WITH OUR CUSTOMERS TO GROW THEIRS.

Our materials and processing are carefully chosen to meet the exacting needs of manufacturers around the globe. We work alongside our suppliers to ensure we are at the forefront of material innovation, ensuring the availability of the highest quality material with the most competitive pricing. With over 2500 items in stock and sourcing of an extensive range or alloy grades, you can have your material, your way.

8 Cut To Length Lines
5 Edge Finishing Lines
27 Recoiling Lines
26 Slitting Lines
5 Traverse Winding Lines

	Standard Stock Range										
W	WE STOCK IN EXCESS OF 2500 ITEMS, AVAILABLE AS CUT LENGTHS/ STRAIGHTENED, COILS, FORMERS OR SPOOLS										
ı	Material Stainless Steel									Mild Steel	
	Temper		ANNEALED HARD ROLLED								HARD ROLLED
Е	uropean Norm	EN 10088-2:2005					EN 10151:2002				EN 10139:1998
	hickness blerances	EN ISO 9445-1:2010(P) (Thickness X* not within precision range)								EN10140:2006 (precision) C	
NO	European Spec.	1.4541 BS S526 321 5510		1.4404 1.4307 1.4401 1.4301 316/316L 304L/304 5507 5511/5513			1.4310 +C1300 301 5519		1.4301 +C1300 304 5913		DC01 C590
DESCRIPTION	AISI					304L/304 5511/5513					-
ESCI	AMS										
	ASTM	A-2	240	A-240,	A-266	A-240, A-266	A-(666	A -	666	-
THICK	(NESS (mm)				WIDTH (mm)						
THICK	CNESS (IIIII)	610	980	305	610	610	305	610	305	610	610
	0.025						√ *		✓	✓	
	0.05	/ *		✓	√	✓	✓	✓	✓	✓	✓
	0.076	✓	✓		✓	✓	✓		✓	✓	✓
	0.08	/ *	√ *	✓							✓
	0.1	✓	✓		√	√ *		√	✓	✓	✓
	0.127	✓	√		√	✓			✓	✓	✓
	0.15	✓	✓		√	✓		√	✓	✓	✓
	0.18		√								√
	0.2	✓			✓	√		✓	✓	✓	✓
	0.25	✓	√		√	√			√	√	√
	0.3	✓			✓	✓		✓	✓	✓	✓
	0.38	✓						√			√
	0.39				√	✓	√	√	√	✓	
	0.45	√				√	,				
	0.5	✓			✓	✓	✓	✓ ·	✓ ·	√	✓
	0.6							√	√ 	√	
	0.7						√		√	√	
	0.8						✓		√ 	√ 	
	0.9						,		√	√ /	
	1.2						✓ ✓	√	√ ✓	✓	√
	1.5							✓	√ √		
	1.0					<u> </u>	✓	√	√		

Product Range



	RANGE CAN BE SUF	PPLIED AS CUT LENG	GTHS/ STRA	IGHTENED.	COILS. FO	RMERS OF	SPOOLS	
RANGE CAN BE SUPPLIED AS CUT LENGTHS/ STRAIGHTENED, COILS, FORMERS OR SPOOLS OTHER GRADES AND SPECIFICATIONS AVAILABLE, PLEASE CONTACT OUR SALES TEAM WITH YOUR REQUEST								
			COIL STANDARD RANGE			ROUND AND PROFILE WIRE STANDARD RANGE		
TYPE		GRADES AVAILABLE	Tempers Available	Thickness (mm)	Width (mm)	Tempers Available	Specifications and Forms	
STAINLESS STEEL		201, 301, 304L, 304, 305, 320, 321, 347, 316, 316L, 316Ti, 904L 410S, 430, 430L, 430Ti (439), 441, 444	Annealed	0.01 - 2.5	3 - 1250	- Annealed Light Drawn Hard Drawn Specified	Round Wire 0.1 to 10.00mm dia* Profile Wire Upto 45mm2 area For cold worked condition, please contact us with your requirements.	
	AUSTENITIC		All Other Tempers	0.01 - 2.0	3 - 1250			
			Annealed	0.05 - 2.0	3 - 650			
	FERRITIC		All Other	0.05 - 1.6	3 - 450		Coils from 1kg to 1000kgs	
LES	MARTENSITIC	410, 420, 431	Tempers Annealed	0.127 - 2.50	3 - 450		Formers from 500kgs to 1000kgs Spools - Wide Range Available	
NIA.			Annealed	0.02 - 1.5	3 - 620	Tensile	Cut Lengths/ Straightened from 10mm to 4m *	
ST	PRECIPITATION HARDENING	17/4PH, 17/7PH	Condition 'C'	0.025 - 1.0	3 - 620	1	*Duplex Round Wire 0.8 – 8.00mm dia*	
	HEAT RESISTING STEELS	309, 310	All Tempers Available	0.025 - 3.0	3 - 1000		Cut Lengths/ Straightened from 10mm to 10m	
M	ALPHA	Grade 1, Grade 2, Grade 3, Grade 4		0.025 - 3.00	3 - 1000	Annealed (soft) 1/8 Hard 1/4 Hard 1/2 Hard Hard	Round Wire 0.1 to 10.00mm dia Profile Wire Upto 45mm2 area	
TITANIUM	ALPHA/BETA	Grade 5 (Ti 6Al-4V) Grade 9 (Ti 3Al 2.5V)	All Tempers Available				Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths from 10mm to 10m	
·	ВЕТА	21S				Spring Hard		
	COMMERCIALLY PURE NICKELS	200, 201		0.025 - 2.5	2 - 1000	Annealed Spring Hard	Round Wire 0.1 to 10.00 mm dia Upto 45 mm2 area Coils from 0.5 kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened from 10mm to 10mm	
УS	NICKEL-COPPER ALLOYS	400						
NICKEL ALLOYS	NICKEL-CHROMIUM & NICKEL-CHROMIUM-IRON ALLOYS	alloy K500, alloy X, C22, alloy C2000, alloy 600, alloy 601, alloy 625, alloy C 276, alloy 718, alloy X750	All Tempers Available					
Ž	IRON-NICKEL-CHROMIUM ALLOYS	alloy 800, alloy 825						
	CONTROLLED EXPANSION ALLOYS	29/18			3 - 610			
	PURE ALUMINIUM	1000 SERIES		0.01 - 3.0	3 - 1000 Sheet up to	Annealed (soft) 1/8 Hard 1/4 Hard 1/2 Hard Hard Spring Hard	Round Wire 0.1 to 10.0 mm dia Upto 45mm2 area Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened	
_	ALUMINIUM COPPER ALLOY	2000 SERIES						
MINIOM	ALUMINIUM MANGANESE ALLOY	3000 SERIES						
M	ALUMINIUM MAGNESIUM ALLOY	5000 SERIES	All Tempers Available	0.01 - 1.5	2000mm			
ALU	ALUMINIUM MAGNESIUM + SILICON ALLOY	6000 SERIES		0.01 - 3.0			from 10 mm to 10m	
	ALUMINIUM ZINC ALLOY	7000 SERIES			Please cor	ontact us with your requirements		
	CLAD ALUMINIUM	n/a			Please cor	ntact us with yo	ur requirements	
ಭ	COMMERCIALLY PURE HIGH CONDUCTIVITY COPPER	C101, C102, C103, C106		0.01 - 3.0	3 - 1220	Annealed (soft) 1/8 Hard 1/4 Hard 1/2 Hard Hard Spring Hard	Round Wire 0.1 to 10.00 mm dia Upto 45 mm2 area Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened from 10mm to 4m Round Wire 0.1 to 10.00 mm dia Upto 45 mm2 area	
₹AS	BRASS	CZ106, CZ107, CZ108						
3ON COPPER, BRASS & BRONZE	PHOSPHOR BRASS	PB102, PB103	All Tempers Available					
	NICKEL SILVERS CUPRONICKEL & HIGH COPPER CONTENT ALLOYS	NS103, NS104, NS106, NS107, C72500						
	COPPER BERYLLIUM ALLOYS	CB101						
	LOW CARBON STEEL	DC01, DC03, DC04, DC05, DC06	Annealed All Other Tempers	0.01 - 3.0 0.01 - 2.0	3 - 1220 3 - 1000	Annealed (soft)		
AR		C55S, C60S, C67S, C75S, C85S, C90S, C100S, C125S, 48Si7, 56Si7, 51CrV4, 80CrV2, 75Ni8, 125Cr2, 102Cr6	Annealed	0.05 - 3.0	3 - 650	1/8 Hard 1/4 Hard	Coils from 1kg to 1000kgs	
MILD & CARBON STEEL	HIGH CARBON STEEL		All Other Tempers	0.05 - 1.6	3 - 610	1/2 Hard Hard	Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened	
			Hardened & Tempered	0.127 - 3.0	3-010	Spring Hard	from 10mm to 10m	

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The information contained herein is given in good faith and is based on our present knowledge and experience. However, no liability will be accepted by The Knight Group and its subsidiaries in respect of any action taken by any third party in reliance thereon. Any advice given by the Company to any third party is given for that party's assistance only and without any liability on the part of the Company. The contents of this brochure are subject to change and the most recent edition of all Knight Group documentation can be found on our website or by written request.

Any contract between the Company and a customer will be subject to the Company's Conditions of Sale. The extent of the Company's liabilities to any customer is clearly set out in those Conditions; a copy of which is available by request and can also be found on our website www.knight-group.co.uk.



www.knight-group.co.uk

